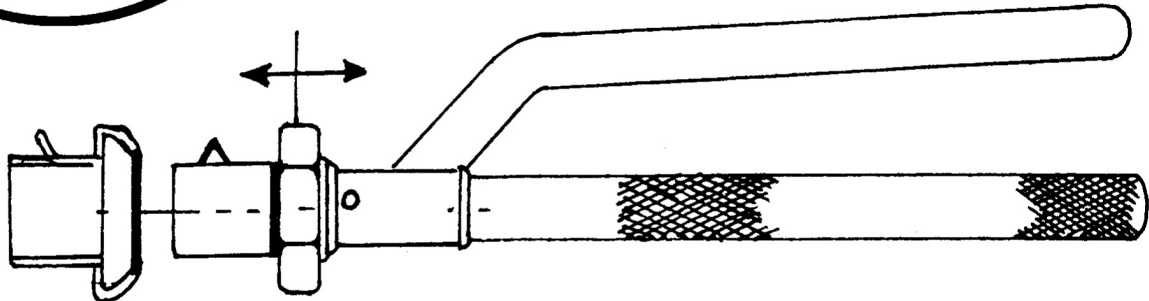


**INST#107**



**STAKING TOOL**

For General Motors car door handle and truck handle metal ferrules for outside handles on passenger cars from 1928 through 1937, and on truck door handles from 1928 through 1938.

This is a faithful copy of an original GM tool and will do a perfect job of internally staking the ferrule in place without blemishing your paint job or the ferrule.

To adjust, simply turn gaging nut on thread to do the staking at desired depth (not all ferrules used had the same length of barrel).

To use, simply retract the staking blade by lifting the actuating arm. Insert the end of the tool into and through the ferrule. Push the ferrule into the door handle receiving hole and hold the collar of the ferrule snugly against the body while squeezing the actuating rod toward the knurled handle. The action of the tool will draw the ferrule inward slightly as it cuts a tab from the ferrule and stakes it into the surrounding material.

Open the actuating handle and rotate the tool in the hole perhaps 90° to 120° at a time and repeat the staking operation two or three times as desired.

Withdraw the tool and the job is complete.

The job may be done with or without the ferrule grommet in place.

**NOTE:** To be properly used, the cutting blade of the tool should not reach the far side of the ferrule. Adjust the depth so the blade is 1/32" to 1/16" short of cutting the far side edge of the ferrule.